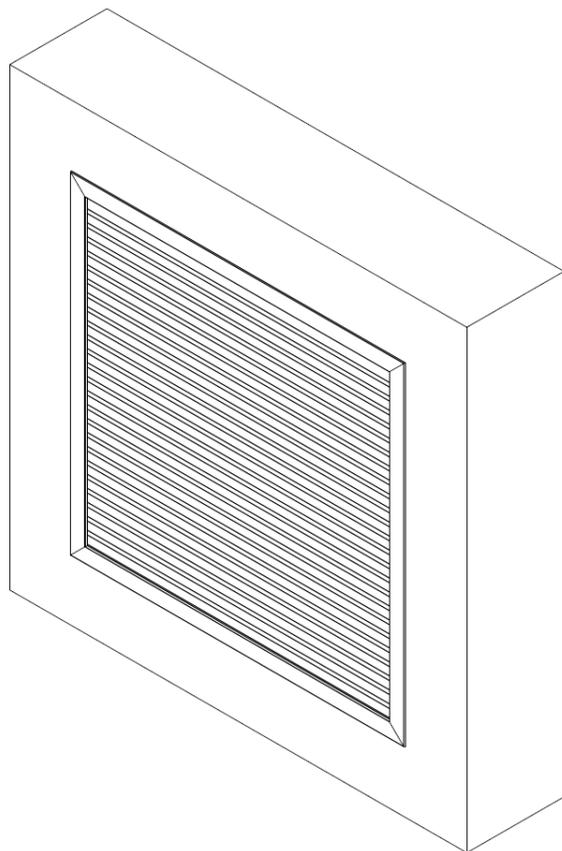


# Fitting instructions

# DucoGrille Solid G30Z++

18/11/2025



## CONTENTS

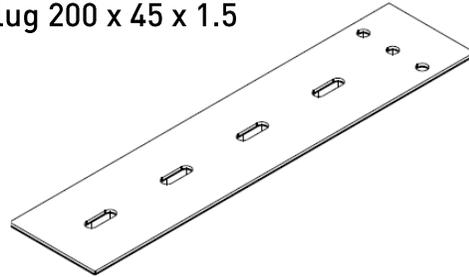
<b>1.</b>	Parts list	p. 2
<b>2.</b>	Preparing the grille	p. 3
<b>3.</b>	Type Fixing Lug / Fitting	p. 4
<b>4.</b>	Measuring Wall opening (Long Fixing lug)	p. 5
<b>4.1</b>	Preparing the grille (Long Fixing lug)	p. 6-7
<b>4.2</b>	Fitting the grille (Long Fixing lug)	p. 8
<b>5.</b>	Measuring Wall opening (Short Fixing lug)	p. 9
<b>5.1</b>	Preparing the Grille (Short Fixing lug)	p. 10-11
<b>5.2</b>	Fitting the grille (Short Fixing lug)	p. 12
<b>6.</b>	Measuring (frame) opening	p. 13
<b>6.1</b>	Preparing the grille (Frame)	p. 14
<b>6.2</b>	Fitting the grille (Frame)	p. 15-16

# 1

## Parts list

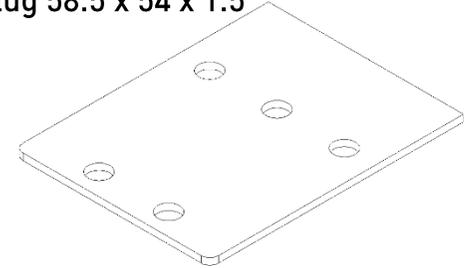
**Stainless steel Fixing lug 200 x 45 x 1.5**

G0009679



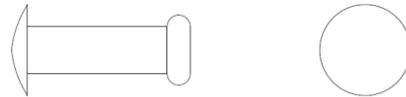
**Stainless steel Fixing lug 58.5 x 54 x 1.5**

G0100798



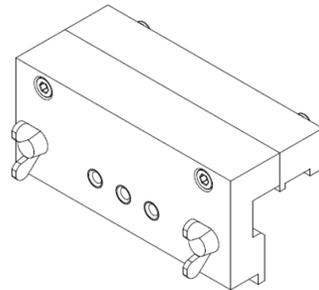
**Stainless steel pop rivets 4x20**

G0000077

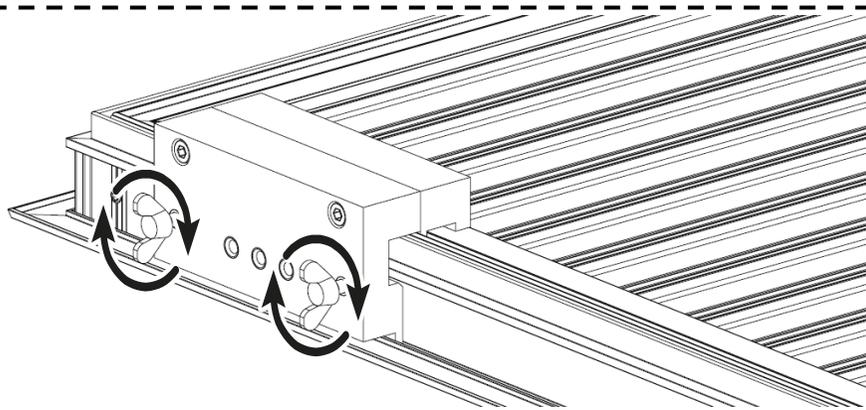
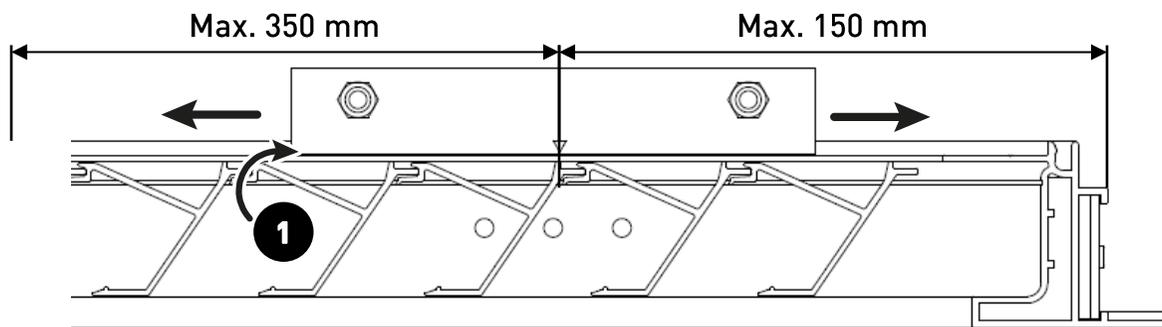


**Drilling jig G30Z++**

K0002115

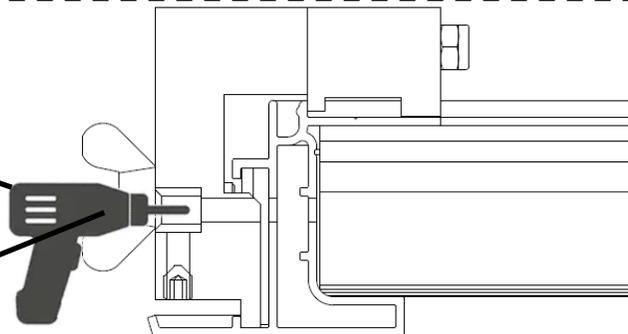


## 2 Preparing the grille



**Ø4 – Drill straight through the outer frame**

**Drilling 2 of the 3 holes is sufficient. If necessary, use the 3<sup>rd</sup> hole to avoid drilling through the stainless steel reinforcement strip.**



### PARTS

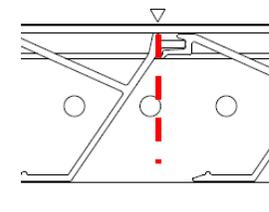
1	K0002115 – Drilling jig G30Z++	x1
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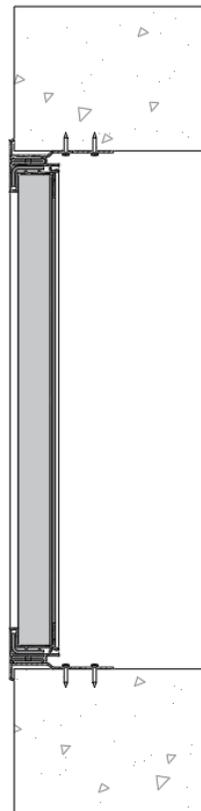
Not applicable to pre-assembled fixing lugs



Make sure that the centre of the jig is always aligned with the 'lower' rib where the louvre meets the frame.



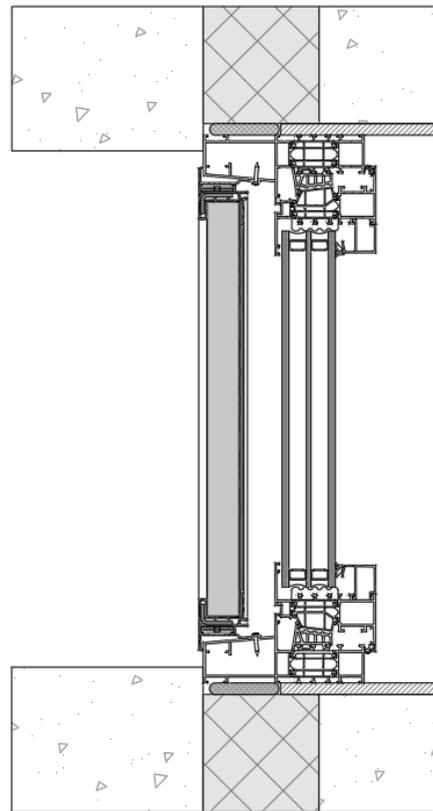
### 3 Type Fixing Lug / Fitting



**Fitting in wall opening**

Long fixing lugs  
(supplied separately) p. 5-8

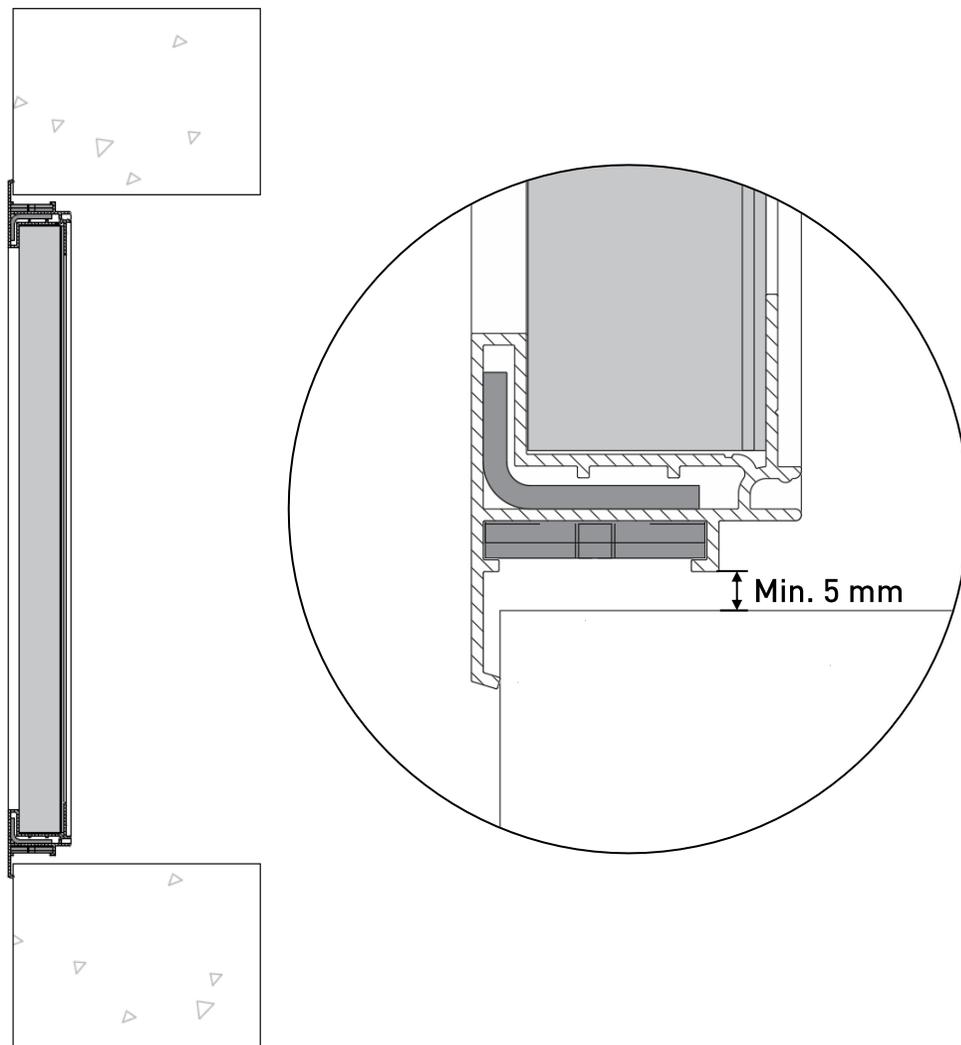
Short fixing lugs (pre-  
assembled) p. 9-12



**Fitting on frame**

Short fixing lugs  
(pre-assembled) p. 13-16

## 4 Measuring Wall opening (Long Fixing lug)

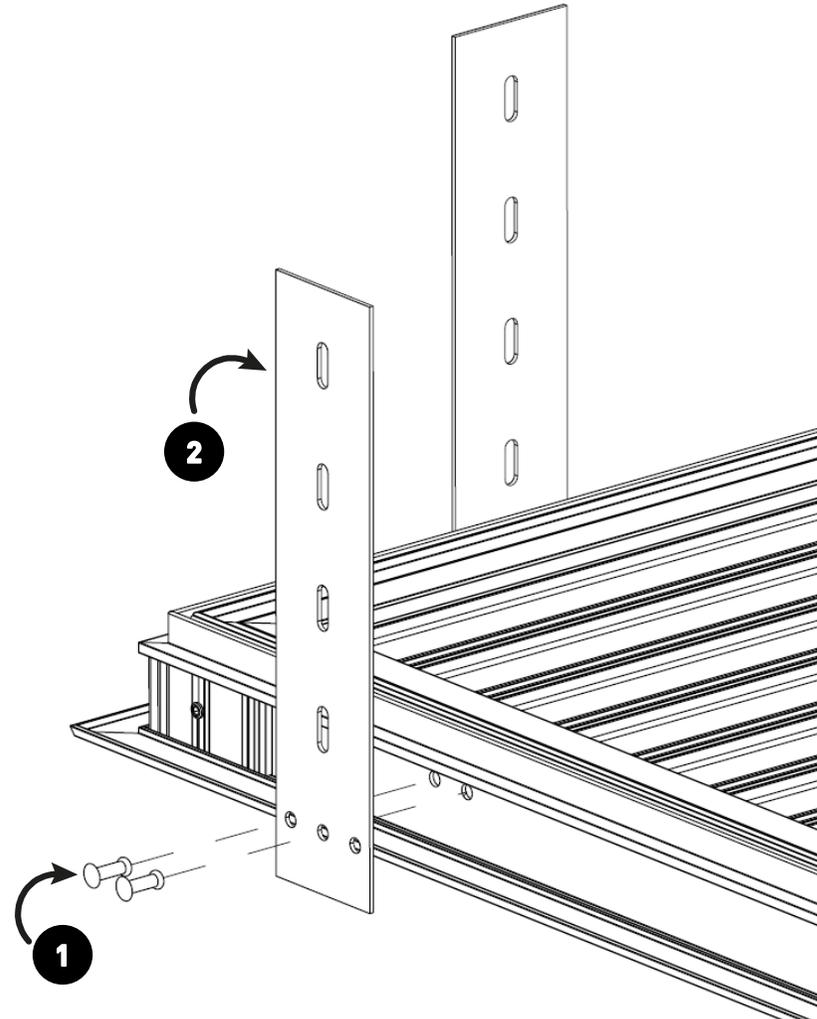
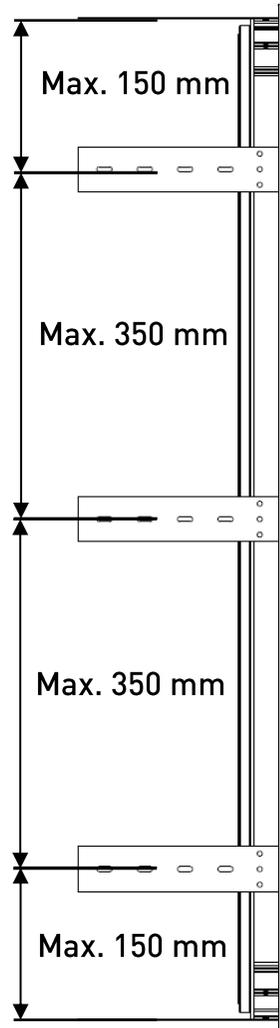


Provide an opening in the wall that is at least 10 mm larger than the order size of the grille. Both in width and height.

### Fixing lugs

Long fixing lugs (supplied separately)	p. 6 – 8
Short fixing lugs (pre-assembled)	p. 9-12

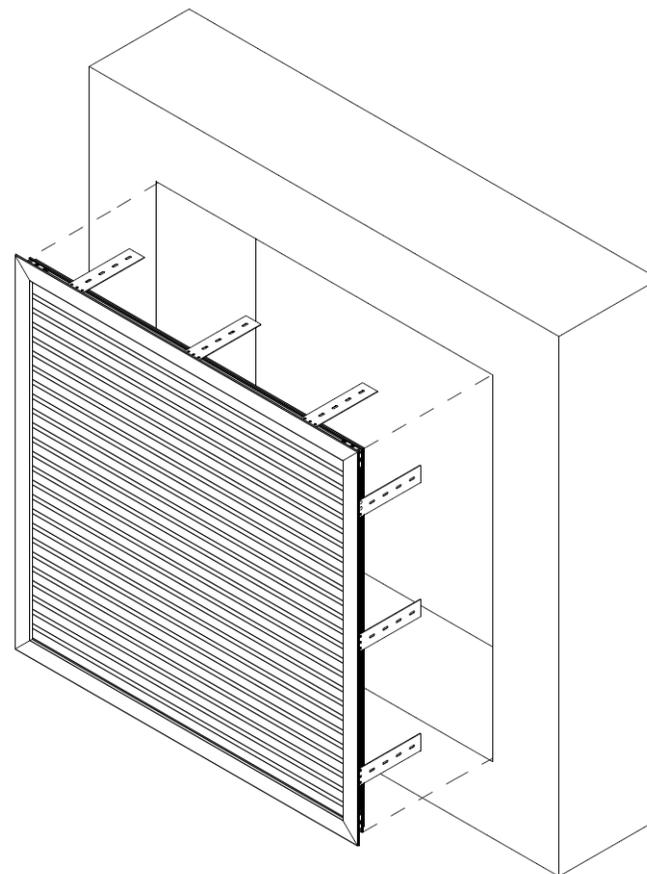
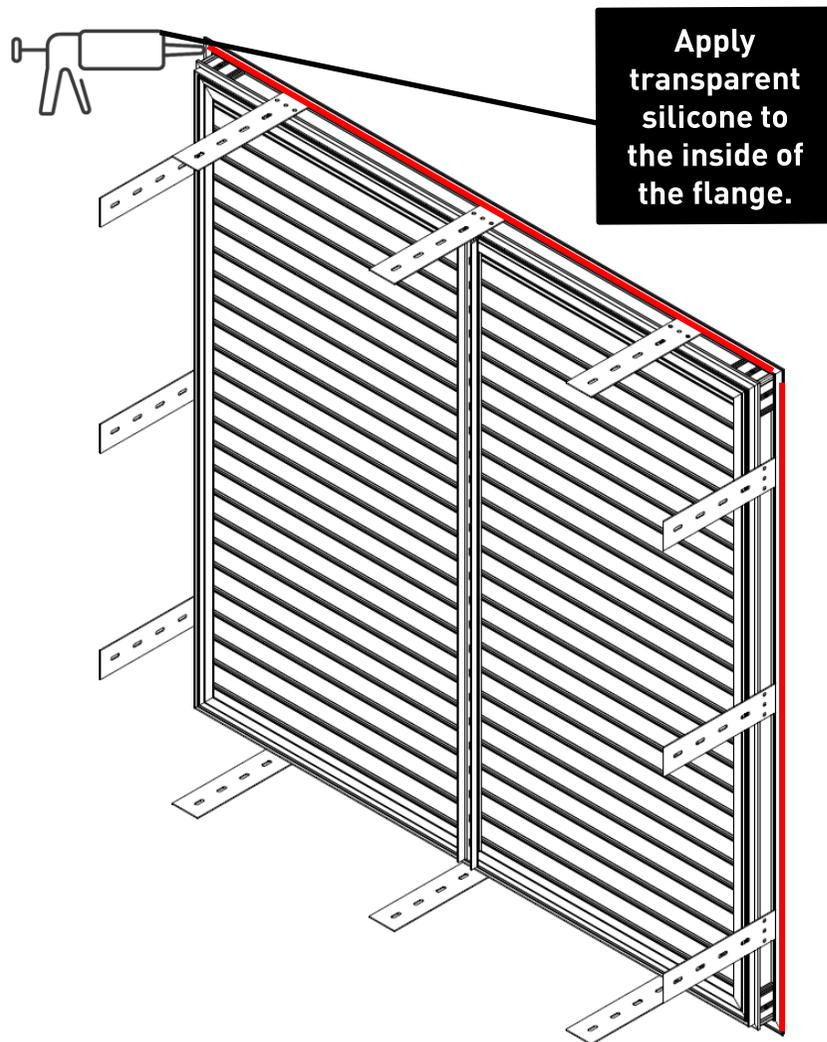
## 4.1 Preparing the grille (Long Fixing lug)



### PARTS

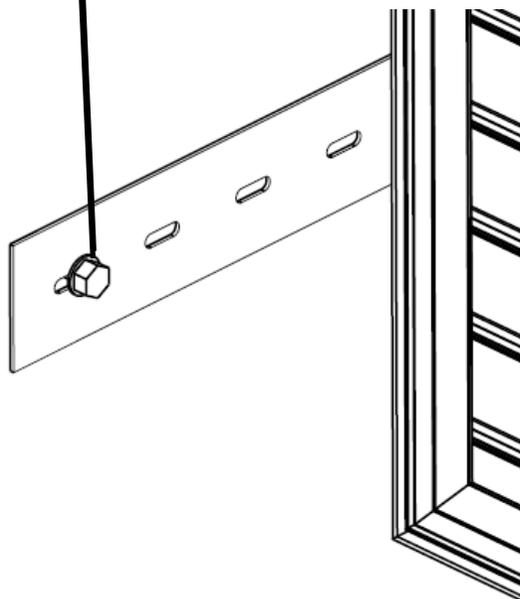
1	G0000077 - Stainless steel pop rivets 4x20	2 / fixing lug
2	G0009679 - Stainless steel Fixing lug 200x45x1.5	-

## 4.1 Preparing the grille (Long Fixing lug)

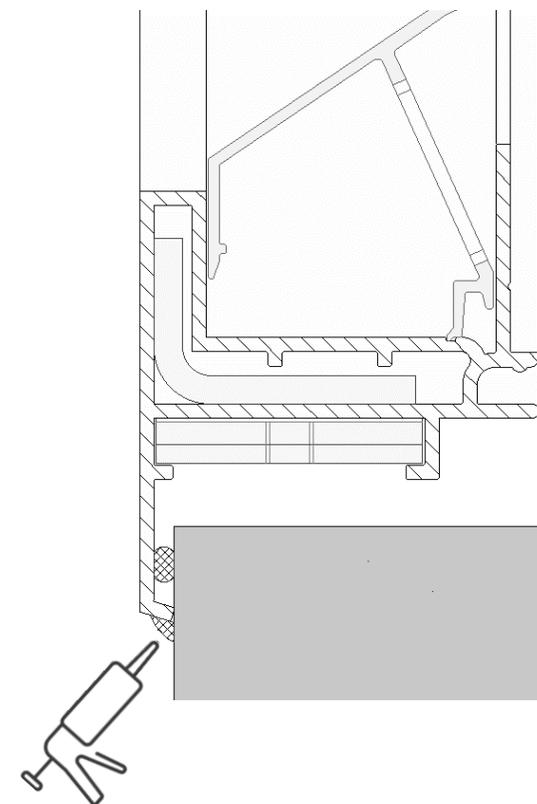
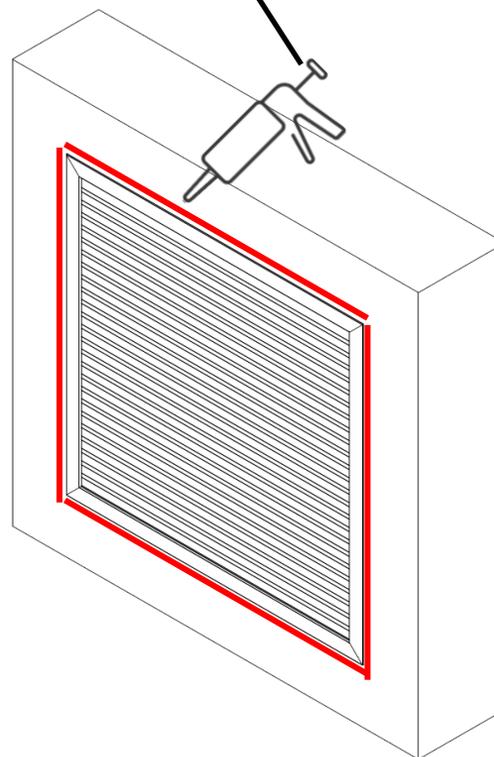


## 4.2 Fitting the grille (Long Fixing lug)

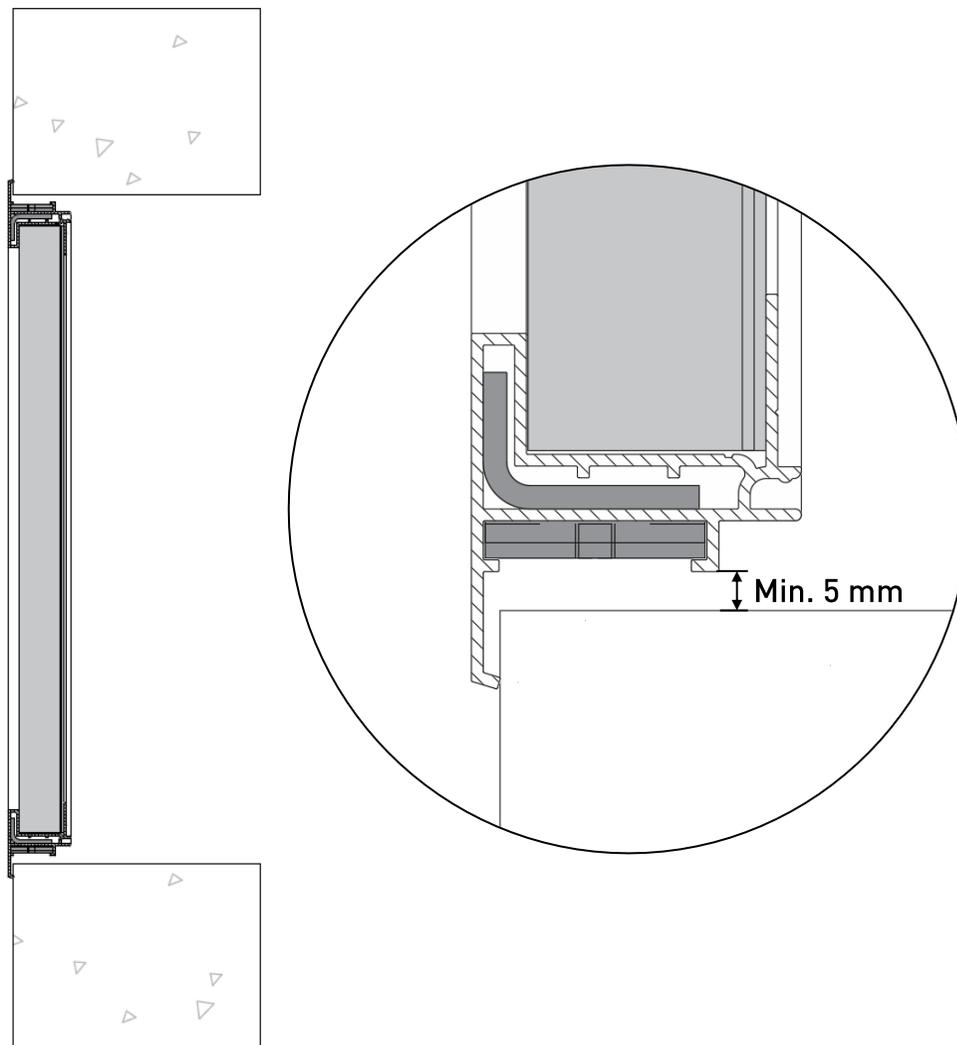
Connection at the expense  
of the installer.



Neutral adhesive sealant,  
permanently elastic.  
Fast curing indoors and  
outdoors.



## 5 Measuring Wall opening (Short Fixing lug)



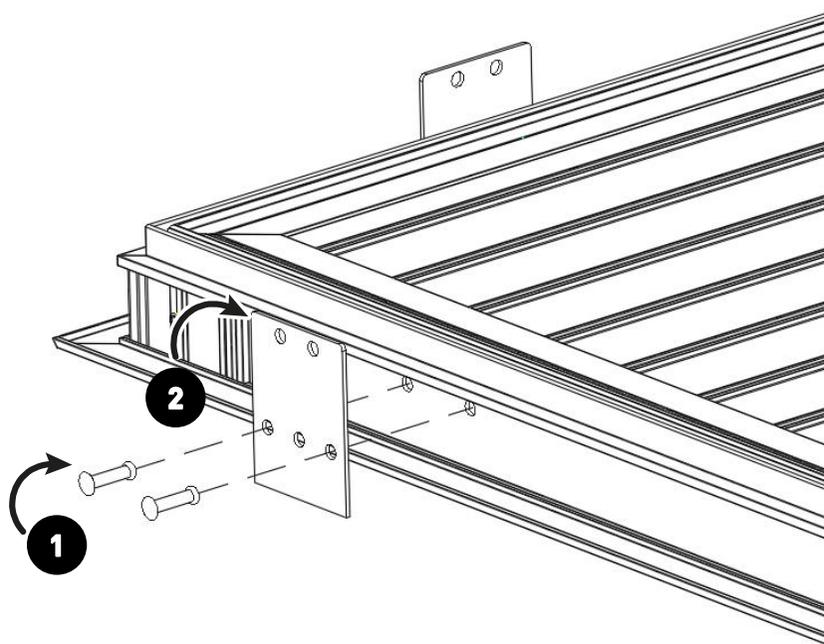
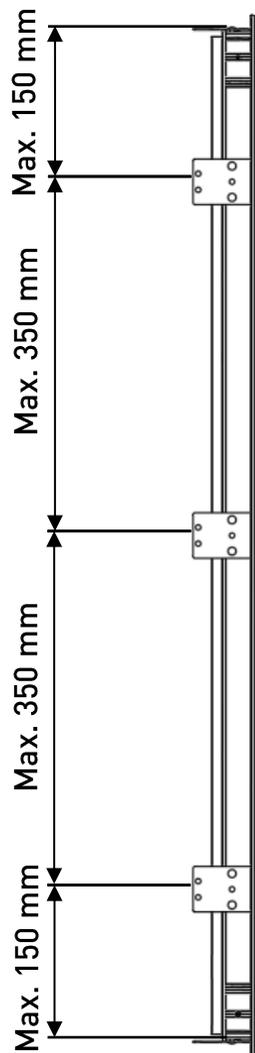
Provide an opening in the wall that is at least 10 mm larger than the order size of the grille. Both in width and height.

### Fixing lugs

Long fixing lugs  
(supplied separately) p. 6 – 8

Short fixing lugs (pre-  
assembled) p. 9-12

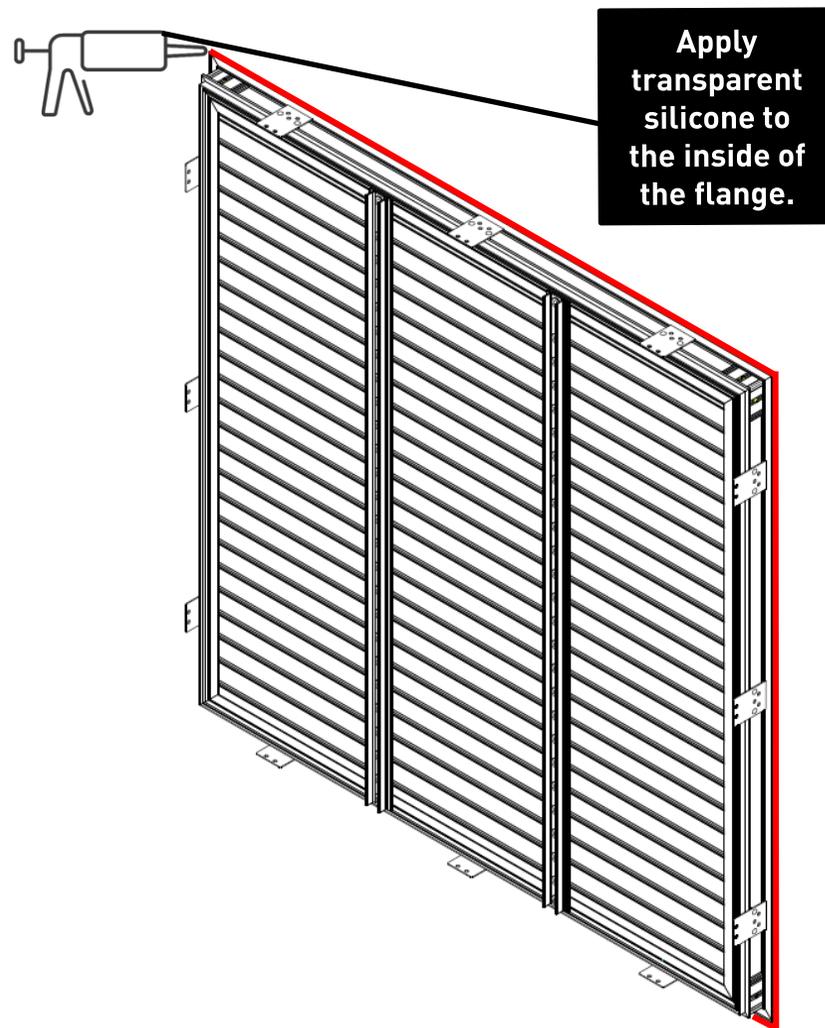
## 5.1 Preparing the Grille (Short Fixing lug)



### PARTS

1	G0000077 - Stainless steel pop rivets 4x20	2 / fixing lug
2	G0100798 - Stainless steel Fixing lug 58.5x45x1.5	-

## 5.1 Preparing the Grille (Short Fixing lug)

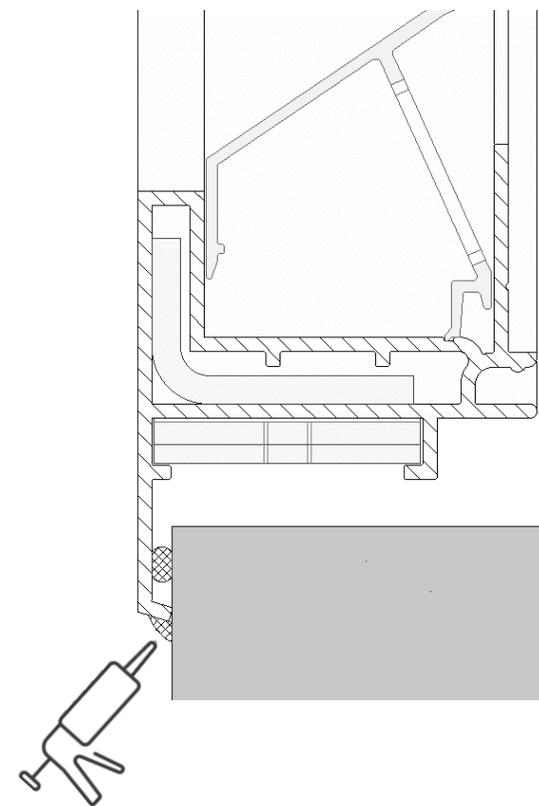
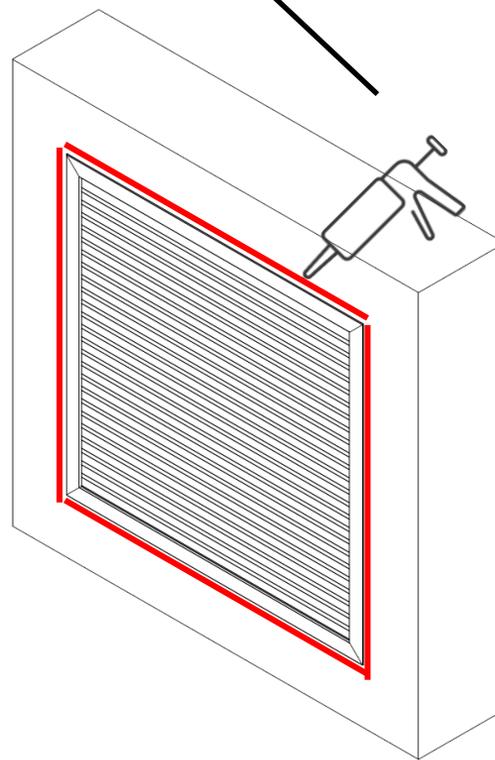


## 5.2 Fitting the grille (Short Fixing lug)

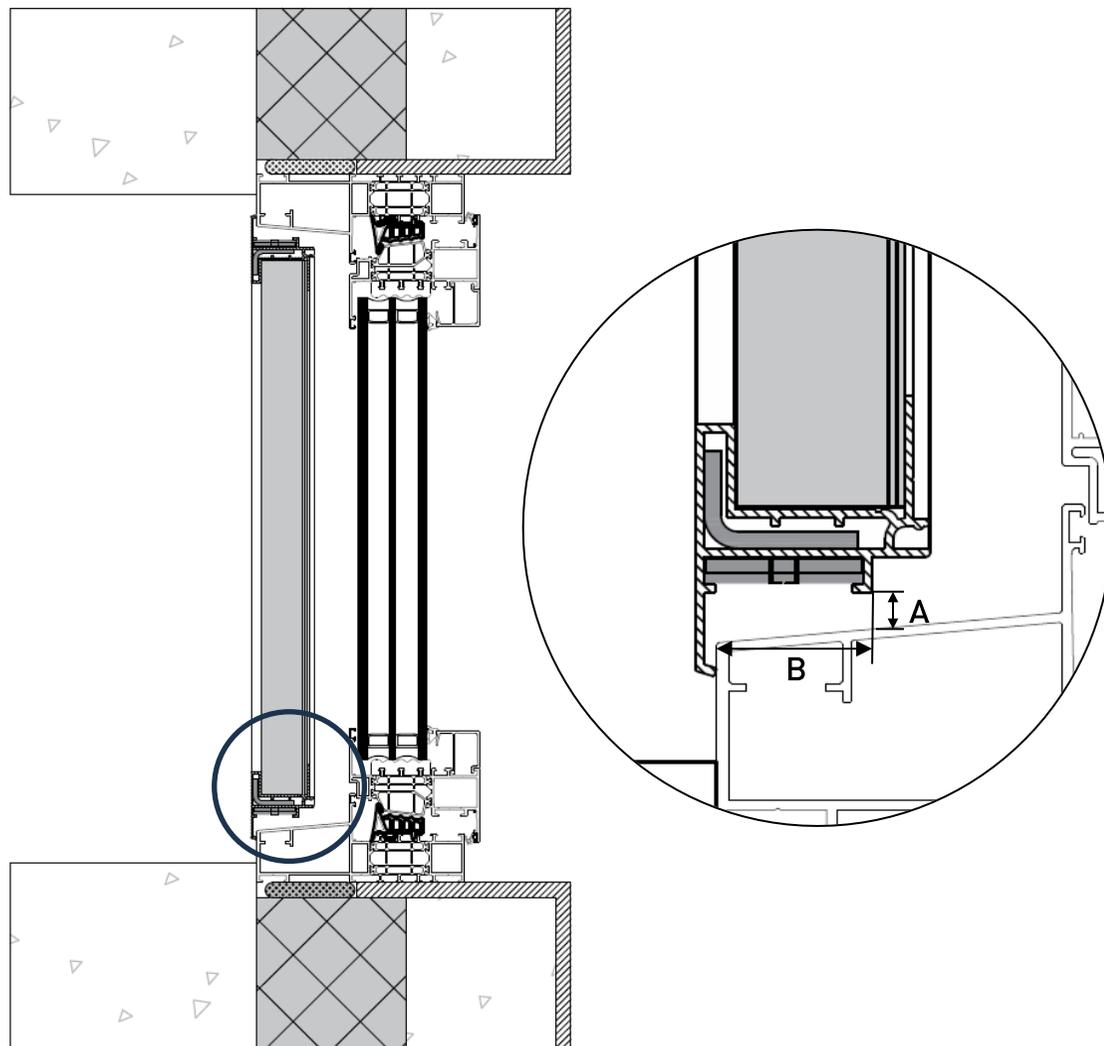
Connection at the expense  
of the installer.



Neutral adhesive sealant,  
permanently elastic.  
Fast curing indoors and  
outdoors.



## 6 Measuring (frame) opening

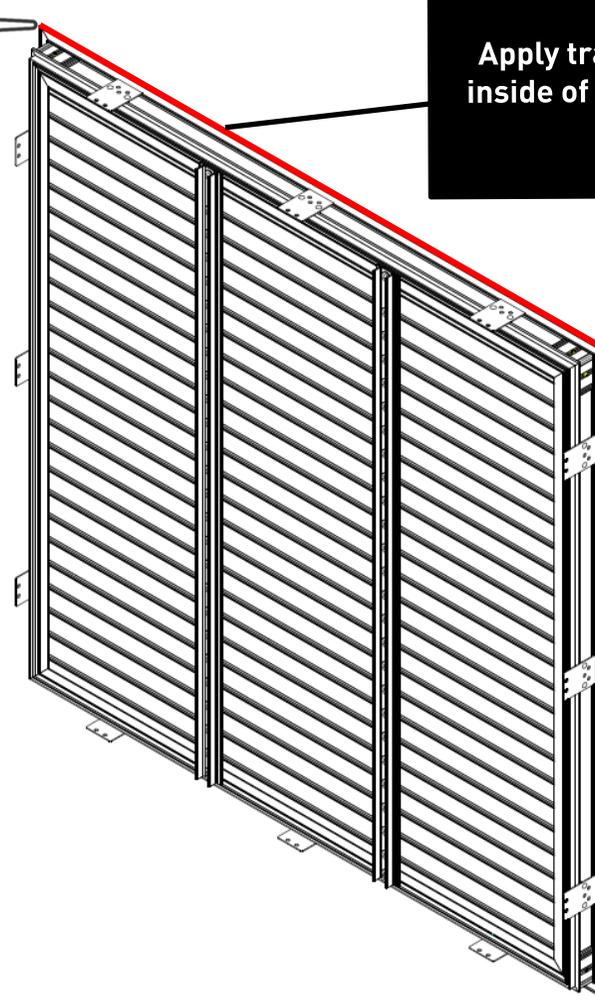


A: Min. 5 mm on all sides  
B: Reference 28 mm



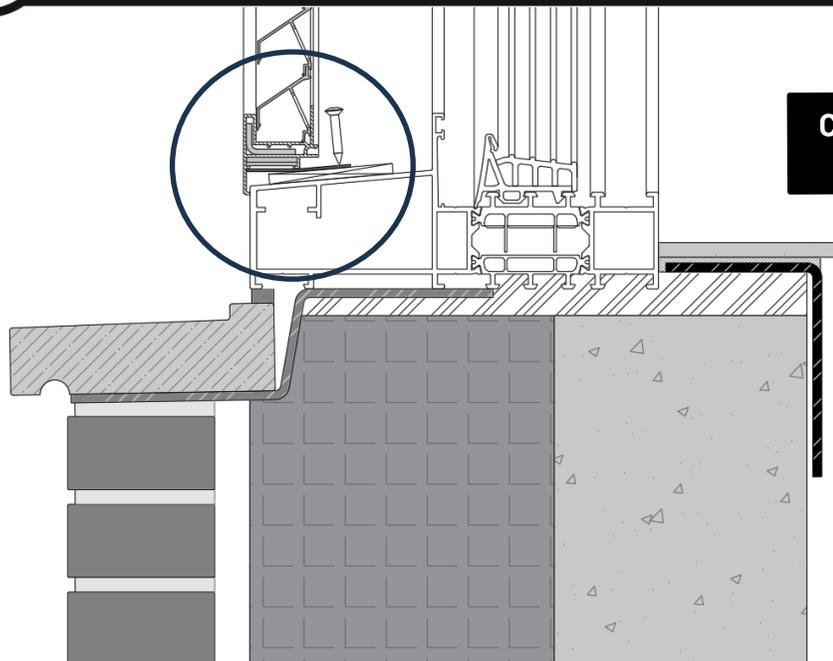
Provide an opening in the wall that is at least 10 mm larger than the order size of the grille. Both in width and height.

## 6.1 Preparing the grille (Frame)



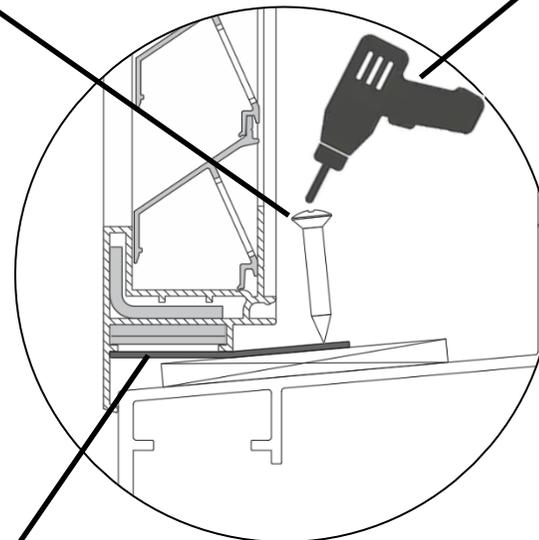
Apply transparent silicone to the inside of the flange. Except for the bottom flange.

## 6.2 Fitting the grille (Frame)



Connection at the expense of the installer.

Secure the grille from the inside.

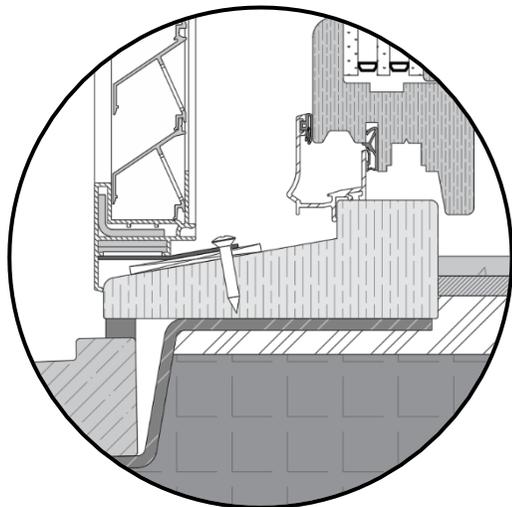


Fold over the fixing lug if necessary

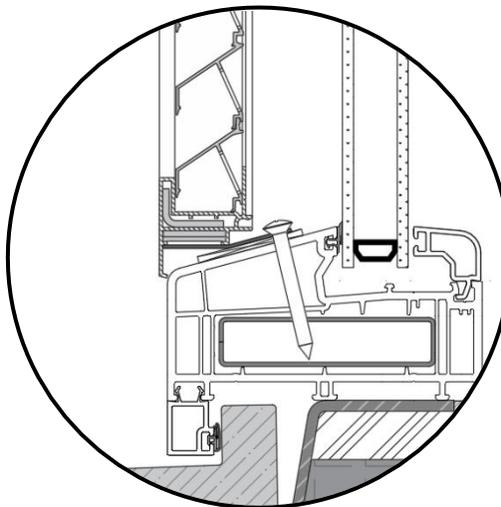


Window profiles are for illustrative purposes only. Check the connection and compatibility with the window manufacturer.

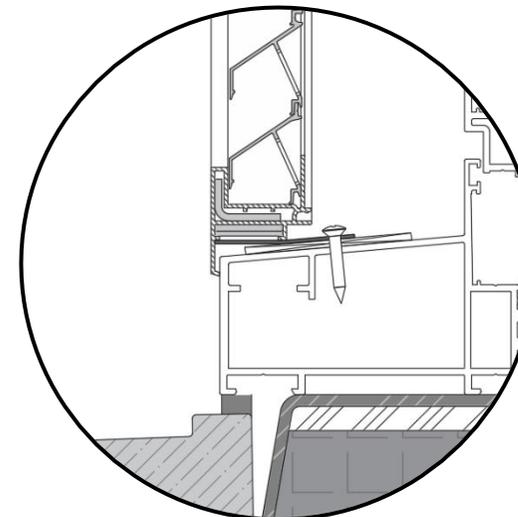
## 6.2 Fitting the grille (Frame)



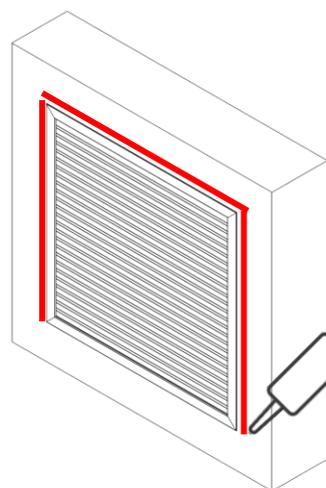
Wooden frame



PVC frame



ALU frame



**Neutral adhesive sealant,  
permanently elastic.  
Fast curing indoors and  
outdoors.**



Window profiles are for illustrative purposes only. Check the connection and compatibility with the window manufacturer.

**For PVC frames:** screw connections must always be anchored in the steel reinforcement of the frame.

Where possible, provide additional drainage holes in the frame. Always check the exact position of these drainage holes with the window manufacturer.